

In the Drawings:

I) In Fig. 2, add the electrically conductive structure (S) on the work piece (1). This structure is disclosed both explicitly and intrinsically in the specification, as appears in publication US 2006/0201817, at least at paragraphs [0015], [0019], [0020], [0026], [0048], [0058], [0075], [0085], [0089], [0095], [0097], and [0098]. The presence of this structure and its relationship to the contact electrodes (6, 14) is readily understood by one of ordinary skill in the relevant art.

II) In Figs. 2 and 8, add the rinsing facilities (R) for washing or spraying (R). In Fig. 2 add the air knives (A). The rinsing limitation is disclosed in original claims 16 and 33; and in original specification published at paragraph [0033]

III) No new matter has been added. Replacement Sheets are appended hereto.